

**PRODUCT:** TIGER HAIR® Long Strand Fiber Reinforced Filler

**PART**

<b>NUMBER:</b>	<b>101189</b>	<b>Quart</b>	<b>6 units/case</b>	<b>21 lbs/case</b>
	<b>101190</b>	<b>Gallon</b>	<b>4 units/case</b>	<b>55 lbs/case</b>

**DESCRIPTION:** The original long fiber, fiberglass reinforced filler; TIGER HAIR® is extra high strength and waterproof. TIGER HAIR® can be used without fiberglass mat or cloth. Its ideal for heavy duty structural damage and bulk filling rust repairs. Can be used to repair SMC, fiberglass, rigid plastic, steel, galvanized steel and aluminum.

**USES:**

<b>PRIMARY:</b>	<b>COMPOSITES:</b>	<b>METAL:</b>
Bulk filling of large holes in approved substrates	<ul style="list-style-type: none"><li>▪ Rocker Panels</li><li>▪ Hoods</li><li>▪ Deck Lids</li><li>▪ Fenders</li><li>▪ Door</li><li>▪ Pick-up Hatches</li><li>▪ Ground Effects</li><li>▪ Spoilers</li><li>▪ Fender Flares</li></ul>	<ul style="list-style-type: none"><li>▪ Metal Damage</li><li>▪ Rust Repair</li><li>▪ Welds</li><li>▪ Panel Bond Seams</li></ul>

**SUBSTRATES:**

<b>RIGID PLASTICS:</b>	<b>METAL:</b>	<b>OTHER:</b>
<ul style="list-style-type: none"><li>▪ Fiberglass</li><li>▪ Rigid Plastics</li><li>▪ SMC</li></ul>	<ul style="list-style-type: none"><li>▪ Bare Steel</li><li>▪ Galvanized Steel</li><li>▪ Aluminum</li></ul>	<ul style="list-style-type: none"><li>▪ Wood</li><li>▪ Plaster</li><li>▪ Concrete</li><li>▪ Masonry</li></ul>

**PREPARATION:** Clean surface thoroughly. Remove all dirt, oil, grease and wax. Use 40-80 grit disc to remove paint. Surface must be completely dry before applying TIGER HAIR®.

**MIXING:** Place desired amount of filler on a clean, non-fibrous mixing board or hard surface.

Add a ribbon of cream hardener from edge to edge across a 4" diameter puddle of filler (this equates to 2% by weight). Puddles larger than 4" in diameter will require additional hardener.

Mix thoroughly until a uniform color is achieved. Approximate setting time is 5-6 minutes @ 75°F to 80°F (27°C).

**APPLICATION:** Spread material on surface forcing it into grind marks, cracks, holes or voids.

**FINISH:** Sandable in approximately 10-15 minutes. Grind or rough sand hardened filler to desired contour. Apply a finish coat of any EVERCOAT® lightweight body filler or polyester glazing putty.

### TECHNICAL SPECIFICATIONS:

▪ Appearance	Long strand fibrous paste
▪ VOC	Packaged: 2.33 lbs/gal (279 g/l)
	Applied: 0.82 lbs/gal (98 g/l)
▪ Weight per Gallon	12 lbs/gl
▪ Viscosity	N/A
▪ Gel Time	6 - 10 min.
▪ Sand Time	20 - 25 min.
▪ Shore D Hardness	N/A
▪ Lap Shear Adhesion @ 1 hour	N/A
▪ Corrosion Resistance	Excellent
▪ Water Resistance	No blistering, wrinkling or softening after 24 hours immersion in water.
▪ Max Recommended Thickness (sanded)	½ inch
▪ Max Allowable Heat	260°F 126.6°C) Surface Temp
▪ Contents and Caution	MSDS available upon request

**NOTE:** Properties are typical values and should not be considered as sale specifications. Physical testing performed at ~77°F (25°C)

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).

### NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH CREAM HARDENER ONLY**